1 APPLICATION 3
2 DESCRIPTION (FIG A) 3
3 PACKAGE CONTENT LIST 3
4 SYMBOLS 3
5 GENERAL POWER TOOL SAFETY WARNINGS 4
5.1 Work area 4
5.2 Electrical safety 4
5.3 Personal safety 4
5.4 Power tool use and care 5
5.5 Service 5
6 ADDITIONAL SAFETY WARNINGS FOR PLANERS 5
7 ADJUSTMENTS/SETTINGS 6
7.1 Replacing the cutters 6
7.2 Setting the planing depth 6
7.3 Dust extraction 6
7.4 Changing Direction of Dust Extraction 6
8 OPERATION 6
8.1 Switching on and off 6
8.2 Planing 7
8.3 Chamfering 7
8.4 Using the "T" Guide 7
8.5 Rebating 7
9 TROUBLE SHOOTING 7
10 CLEANING AND MAINTENANCE 7
10.1 Cleaning 7
10.2 Checking and replacing the carbon brushes 8
10.3 Connecting cable and mains plug 8
11 TECHNICAL DATA 8
12 NOISE 8
13 STORAGE 8

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14 WARRANTY 8
15 ENVIRONMENT 9
16 DECLARATION OF CONFORMITY 10

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PLANER 800W
POWXQ5502

1 APPLICATION

Your planer has been designed for planing wooden workpieces. This tool is not suitable fur stationary use.
It is not designed for professional use.

WARNING! Read this manual and general safety instructions carefully before using the appliance, for your own safety. Your power tool should only be passed on together with these instructions.

2 DESCRIPTION (FIG A)

1. Rear handle
2. Lock-off button
3. On/Off switch
4. Dust extraction connection
5. Auxiliary handle / Depth adjustment knob
6. Depth gauge
7. 'T'-guide Fixing screw
8. 'T' Guide slot
9. 'L' depth guide fixing screw
10. V-shaped groove
11. Spring cover
12. Blade fixing screw
13. Planing base
14. Rear base
15. Auto-retracting foot
16. Front base
17. Dust bag

3 PACKAGE CONTENT LIST

- Remove all packing materials
- Remove remaining packaging and transit supports (if existing)
- Check the completeness of the packing content
- Check the appliance, the power cord, the power plug and all accessories for transportation damages.
- Keep the packaging materials as far as possible till the end of the warranty period. Dispose it into your local waste disposal system afterwards.

WARNING Packing materials are no toys! Children must not play with plastic bags! Danger of suffocation!

1 x Instruction manual
1 x Dust bag
1 x Set of carbon brush
1 x Fence guide, 1pc depth guide
1 x Fence fixing screw, 1 pc spanner.

When parts are missing or damaged, please contact your dealer.

4 SYMBOLS

In this manual and/or on the machine the following symbols are used:

CE	In accordance with essential safety standards of applicable European directives		Class II - The machine is double insulated; Earthing wire is therefore not necessary.

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	Denotes risk of personal injury or damage to the tool		Always wear protective gloves

5 GENERAL POWER TOOL SAFETY WARNINGS

Read all safety warnings and all instructions. Failure to follow all warnings and instructions may result in electric shock, fire and/or serious injury. Save all warnings and instructions for future reference. The term "power tool" in the warnings refers to your mains operated (corded) power tool or battery operated (cordless) power tool.

5.1 Work area

- Keep work area clean and well lit. Cluttered and dark areas invite accidents.
- Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust. Power tools create sparks which may ignite the dust or fumes.
- Keep children and bystanders away while operating a power tool. Distractions can cause you to lose control.

5.2 Electrical safety

Always check that the power supply corresponds to the voltage on the rating plate.

- Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools. Unmodified plugs and matching outlets will reduce risk of electric shock.
- Avoid body contact with earthed or grounded surfaces such as pipes, radiators, ranges and refrigerators. There is an increased risk of electric shock if your body is earthed or grounded.
- Do not expose power tools to rain or wet conditions. Water entering a power tool will increase the risk of electric shock.
- Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges or moving parts. Damaged or entangled cords increase the risk of electric shock.
- When operating a power tool outdoors, use an extension cord suitable for outdoor use. Use of a cord suitable for outdoor use reduces the risk of electric shock.
- If operating a power tool in a damp location is unavoidable, use a residual current device (RCD) protected supply. Use of an RCD reduces the risk of electric shock.

5.3 Personal safety

- Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication. A moment of inattention while operating power tools may result in serious personal injury.
- Use safety equipment. Always wear eye protection. Safety equipment such as dust mask, non-skid safety shoes, hard hat, or hearing protection used whenever conditions require will reduce personal injuries.
- Avoid accidental starting. Ensure the switch is in the off position before plugging in. Carrying power tools with your finger on the switch or plugging in power tools that have the switch on invites accidents.
- Remove any adjusting key or wrench before turning the power tool on. A wrench or a key left attached to a rotating part of the power tool may result in personal injury.

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- Do not overreach. Keep proper footing and balance at all times. This enables better control of the power tool in unexpected situations.
- Dress properly. Do not wear loose clothing or jewellery. Keep your hair, clothing and gloves away from moving parts. Loose clothes, jewellery or long hair can be caught in moving parts.
- If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used. Use of these devices can reduce dust related hazards.

5.4 Power tool use and care

- Do not force the power tool. Use the correct power tool for your application. The correct power tool will do the job better and safer at the rate for which it was designed.
- Do not use the power tool if the switch does not turn it on and off. Any power tool that cannot be controlled with the switch is dangerous and must be repaired.
- Disconnect the plug from the power source before making any adjustments, changing accessories, or storing power tools. Such preventive safety measures reduce the risk of starting the power tool accidentally.
- Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool. Power tools are dangerous in the hands of untrained users.
- Maintain power tools. Check for misalignment or sticking of moving parts, breakage of parts and any other condition that may affect the power tool's operation. If damaged, have the power tool repaired before use. Many accidents are caused by poorly maintained power tools.
- Keep cutting tools sharp and clean. Properly maintained cutting tools with sharp cutting edges are less likely to stick and are easier to control.
- Use the power tool, accessories and tool bits etc., in accordance with these instructions and in the manner intended for the particular type of power tool, taking into account the working conditions and the work to be performed. Use of the power tool for operations different from intended could lead to a hazardous situation.

5.5 Service

- Have your power tool serviced by a qualified repair person using only identical replacement parts. This will ensure that the safety of the power tool is maintained.

6 ADDITIONAL SAFETY WARNINGS FOR PLANERS

- Before using the tool, make sure that the cutters have been properly mounted.
- Do not use the tool before It has been fully adjusted according to the Instructions.
- Before planing, let the tool run without load to check if the cutters are properly balanced.
- Never load the tool so much that the motor Is coming to a standstill,
- When planing, shavings may assemble in the grooves. Do not remove the shavings with your hands - use a piece of wood,
- Only use the cutter cylinder and cutters supplied with the tool.
- Use original accessories only.
- Only use sharp cutters.
- If you want to make adjustments to the tool, switch it off, wait for the cylinder to come to a standstill and unplug the tool,
- Switch off the tool and wait for the cutters to come to a standstill before putting the tool down. Reduce the planing depth to avoid contact between the cutters and other objects.
- Always change the two blades at the same time, otherwise the resulting imbalance will cause vibration and shorten the blade and tool life.
- Do not touch the external metal parts and blades after long working periods. They may be very hot and cause injury.

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- Handle the blades very carefully .Be sure that the blade installation bolts are securely tightened before operation.
- Wait for the cutter to stop before setting the tool down.
- Before using the tool, make sure that the cutters have been properly mounted

7 ADJUSTMENTS/SETTINGS

Warning! Blades are sharp, use extreme caution when replacing them.

7.1 Replacing the cutters

- Place the tool on a table with the planing base (13) pointing towards you.
- Loosen the screws a few turns, just enough so that the blade can be pushed out.
- Push and slide the planer blade out from the blade barrel with a screwdriver while depressing the spring cover at side.

Note: pay attention to the orientation of the blade edge when removing a blade so that the new blade will be mounted correctly.
Note: When installing blades, first clean out all chips or foreign matter adhering to the blade barrel and the blade themselves. Use blades of the same dimensions and weight, or the barrel will oscillate and vibrate causing poor planing action and possibly a machine breakdown.

- Either turn over the planer blade or replace it if required. Depress the spring cover and insert the blade from the spring cover side into the blade holding slot until it locates centrally against the blade barrel.
- Retighten the screws.
- Repeat for the second blade.

Always unplug the tool before replacing the cutters

7.2 Setting the planing depth

- Turn the adjustment knob (5) until the desired planing depth is reached.
- The depth setting can be read from the scale.

7.3 Dust extraction

The dust extraction outlet together with the dust bag takes care of the dust extraction of the working surface.

- Slide the dust bag (17) onto the connection.
- Regularly empty the dust hag to ensure optimum dust extraction.

7.4 Changing Direction of Dust Extraction

The chip extraction can be directed at either side of the tool. To change its direction, take steps as follows:

- Depress the chip extraction tube button.
- Hold the other end of the tube and pull it out.
- Depress the chip extraction tube button and insert the tube from another side of the tool until the button springs back to its original position and lock the tube in place.

8 OPERATION

8.1 Switching on and off

- To switch the tool on, keep the lock-off button (2) depressed and press the on/off switch (3).
- To switch the tool off, release the on/off switch (3).

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8.2 Planing

- Choose desired cut depth before operation.
- It is desirable to select a shallow cutting depth and repeat the cutting process several times until the desired depth is achieved.
- Where possible, clamp the workpiece to the bench.

Note: the tool has an auto-retracting foot (15) on the rear base to prevent the blade from contacting bench top when the tool is put down. During operation, the foot will automatically retract as it passes through the edge of workpiece.

8.3 Chamfering

- Three "V" grooves are located in the front base which allows you to chamfer the edges of the workpiece.
- Place either "V" groove onto the edge of the workpiece and make a steady stroke.

8.4 Using the "T" Guide

The "T" guide is used for planing along edges and can be mounted to either the left or right side of the planer.

- Slide the "T" guide through its guide slot to desired position and fix it by tightened the fixing screw.
- Make sure the flat surface of "T" guide is kept tight against the edge of the workpiece while making your cut.

8.5 Rebating

The "L" depth guide is used in conjunction with the "T" guide for rebating applications.
The depth of rebating is determined by the depth of cut and the number of passes made along the workpiece. The maximum rebate depth is 12.5 mm made in several passes up to 2mm each time. The Maximum width of rebate cut is 82mm and is determined by the setting of "T" guide.

- Fit the "L" guide and the "T" guide to the planer on opposite sides of the tool.
- Adjust the "T" guide according to the required cutting width and tighten the fixing screw.
- Set the tool on a flat surface with the rear base flat with the surface, adjust the "L" guide so that the distance between the bottom surface of the "L" guide and the flat surface equals to the desired rebating depth, tighten the fixing screw of "L" guide.
- Set the cutting depth adjustment knob to a suitable depth.
- Carry out the planning with the flat surface of "T" guide kept tight against the edge of workpiece. Repeat cutting until the bottom surface of "L" guide is level with the surface of workpiece.

9 TROUBLE SHOOTING

If any of the following events occur during normal operation, the power supply should be shut off at once and tool thoroughly inspected by a qualified person and repaired if necessary:

- The rotating parts get stuck or speed drops abnormally low.
- The tool shakes abnormally accompanied by some unusual noise.
- The motor housing gets abnormal hot.
- Heavy sparks occur around the motor area.

10 CLEANING AND MAINTENANCE

Attention !Before performing any work on the equipment, pull the power plug.

10.1 Cleaning

- Keep the ventilation slots of the machine clean to prevent overheating of the engine.
- Regularly clean the machine housing with a soft cloth, preferably after each use.

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- Keep the ventilation slots free from dust and dirt.
- If the dirt does not come off use a soft cloth moistened with soapy water.

Never use solvents such as petrol, alcohol, ammonia water, etc. These solvents may damage the plastic parts.

10.2 Checking and replacing the carbon brushes

The carbon brushes must be checked on a regular basis.

- In case of wear, replace both carbon brushes at the same time.
- Mount the carbon brush holders.
- After mounting new carbon brushes, let the machine run at no load for 15 minutes.

Use only the correct type of carbon brushes.

10.3 Connecting cable and mains plug

If the connecting cable (or mains plug) is damaged, it must be replaced. Replacement of the connecting cable should only be carried out by a qualified specialist (qualified electrician).

11 TECHNICAL DATA

Voltage / frequency	230V ~ 50Hz
Power input	800 W
No load speed	15 000 min-1
Planing width	82mm
Max Planing depth	2mm
Max. rebating depth	12,5mm
Weight	3,8 kg

12 NOISE

Noise emission values measured according to relevant standard. (K=3)

Acoustic pressure level LpA	90 dB(A)
Acoustic power level LwA	101 dB(A)

ATTENTION! Wear hearing protection when sound pressure is over 85 dB(A).

aw (Vibration):	4.9 m/s²	K = 1.5 m/s²

13 STORAGE

- Thoroughly clean the whole machine and its accessories.
- Store it out of the reach of children, in a stable and secure position, in a cool and dry place, avoid too high and too low temperatures.
- Protect it from exposure to direct sunlight. Keep it in the dark, if possible.
- Don't keep it in plastic bags to avoid humidity build-up.

14 WARRANTY

- This product is warranted for a 5-year period effective from the date of purchase by the first user.
- This warranty covers all material or production flaws excluding : batteries, chargers, defective parts subject to normal wear & tear such as bearings, brushes, cables, and

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plugs, or accessories such as drills, drill bits, saw blades, etc. ; damage or defects resulting from maltreatment, accidents or alterations; nor the cost of transportation.

- Damage and/or defects resulting from inappropriate use also do not fall under the warranty provisions.
- We also disclaim all liability for any bodily injury resulting from inappropriate use of the tool.
- Repairs may only be carried out by an authorised customer service centre for Powerplus tools.
- You can always obtain more information at the number 00 32 3 292 92 90.
- Any transportation costs shall always be borne by the customer, unless agreed otherwise in writing.
- At the same time, no claim can be made on the warranty if the damage of the device is the result of negligent maintenance or overload.
- Definitely excluded from the warranty is damage resulting from fluid permeation, excessive dust penetration, intentional damage (on purpose or by gross carelessness), inappropriate usage (use for purposes for which the device is not suitable), incompetent usage (e.g. not following the instructions given in the manual), inexpert assembly, lightning strike, erroneus net voltage. This list is not exhaustive.
- Acceptance of claims under warranty can never lead to the prolongation of the warranty period nor commencement of a new warranty period in case of a device replacement.
- Devices or parts which are replaced under the warranty therefore remain the property of Varo NV.
- We reserve the right to reject a claim whenever the purchase cannot be verified or when it is clear that the product has not been properly maintained. (Clean ventilation slots, carbon brushes serviced regularly, etc.).
- Your purchase receipt must be kept as proof of date of purchase.
- Your appliance must be returned undismantled to your dealer in an acceptably clean state, (in its original blow-moulded case if applicable to the unit), accompanied by proof of purchase.

15 ENVIRONMENT

Should your appliance need replacement after extended use, do not discard it with the household rubbish but dispose of it in an environmentally safe way.
Waste produced by electrical machine items should not be handled like normal household rubbish. Please recycle where recycle facilities exist. Check with your Local Authority or retailer for recycling advice.

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16 DECLARATION OF CONFORMITY

CE

VARO N.V. - Joseph Van Instraat 9 - BE2500 Lier - BELGIUM, declares that,

Product: Planer 800W
Trade mark: POWERplus XQ
Model: POWXQ5502

is in conformity with the essential requirements and other relevant provisions of the applicable European Directives, based on the application of European harmonized standards. Any unauthorized modification of the apparatus voids this declaration.

European Directives (including, if applicable, their amendments up to the date of signature);

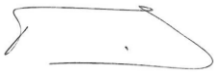
2011/65/EC
2004/108/EC
2006/42/EC

European harmonized standards (including, if applicable, their amendments up to the date of signature);

EN60745-1: 2009
EN60745-2-14: 2009
EN55014-1: 2006
EN55014-2: 1997
EN61000-3-2: 2006
EN61000-3-3: 2008

Keeper of the Technical Documentation : Philippe Vankerkhove, VARO – Vic. Van Rompuy N.V.

The undersigned acts on behalf of the company CEO,



Philippe Vankerkhove
Regulatory Affairs – Compliance Manager
Date: 07/06/2013

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